

76232

Monday, November 07, 2011 2:44:52 PM

N900040100

Setup Start *NS1*

Stop *NS2*

12

12

Customer:

Run Start *NR1*

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76232

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Item ID: D3461-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mounting Plate
 Start Date: 11/7/2011 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 11/16/2011 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Small Fab Small Fab	Small Fab Memo Deburr parts per dwg D3461 <i>N/A</i>	0.00 0.00							
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <i>in 1A</i> Memo *** STOCK IN STEP CELL***	0.00 0.00				15	0		<i>12.06.13</i>

W/O:		WORK ORDER CHANGES					
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Work Order ID 76232***76232***

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Item ID: D3461-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mounting Plate
Start Date: 11/7/2011 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 11/16/2011 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

12/6/14 *[Signature]*
MF
12-06-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 76232

76232

Parent Item: D3461-3

D3461-3

Parent Item Name: Mounting Plate

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV. A 05.12.13 NEW ISSUE EC
IPP Rev:B Now On Watejet 07-06-25 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00 0		Purchased	No			100	f	10.0000	0.17	2.147368	2.5		

M6061T6B0 187X04 000

**

R12-6-7

6061-T6 Bar .187 x 4.00

Location

Loc Qty

Loc Code

MAT001

10

118844

10

119581

119581

(15)

W/O:		WORK ORDER CHANGES					
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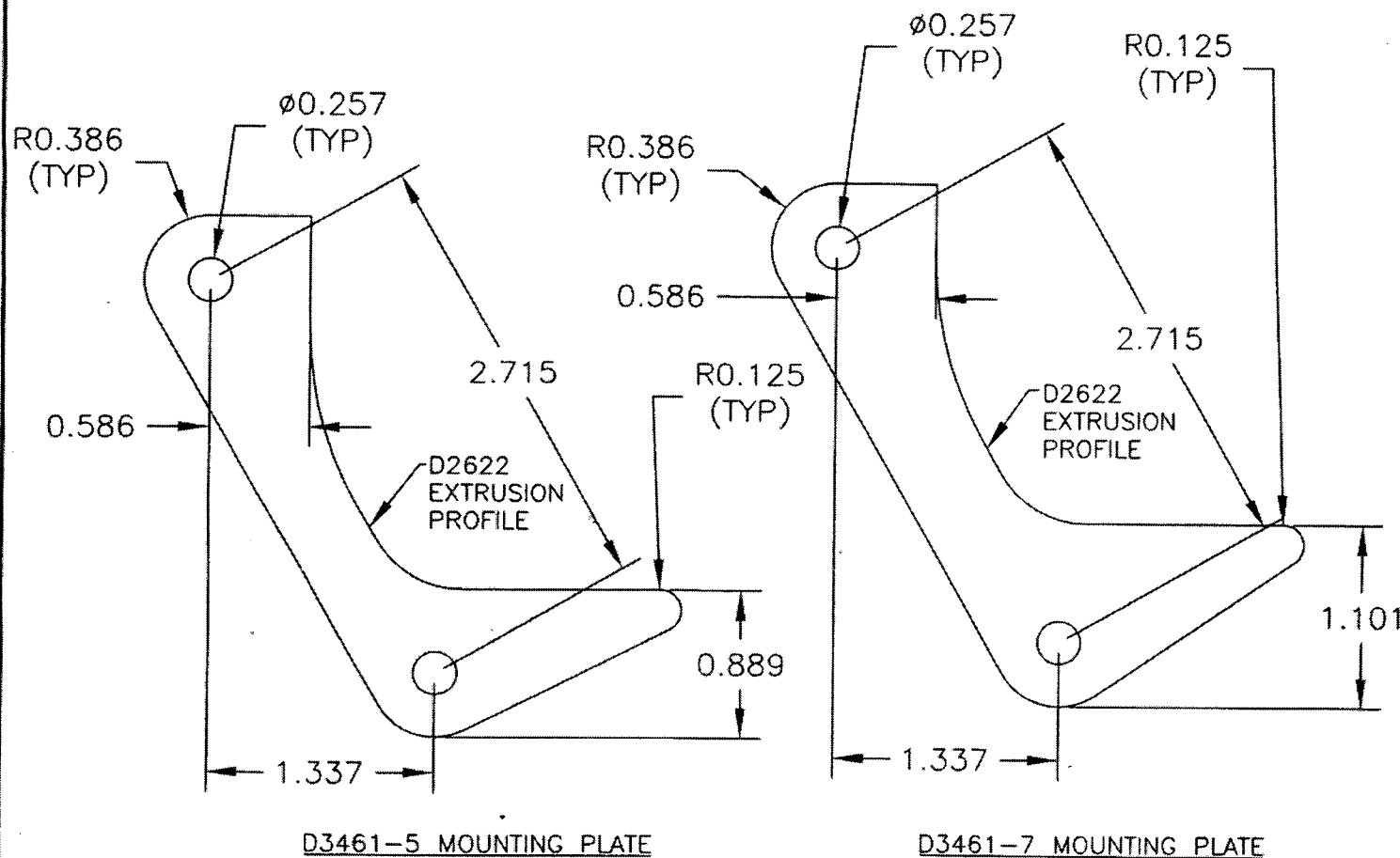
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NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE		D3461	SHEET 2 OF 2
05.09.19		TITLE	SCALE
		STEP MOUNTING PLATE	1:1



D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

76232

RELEASED
05/11/14

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FORI HADLOCK, WA

PLEASE



1011-11-07

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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